

















- Variation due to experimental error is ignored.
- Measured values have randomness due to measurement error. Do not assign (or assume) all variation is due to factors.
- Important parameters not controlled.
   All parameters (factors) should be listed and accounted for, even if not all are varied.
- Effects of different factors not isolated.
  - May vary several factors simultaneously and then not be able to attribute change to any one.
  - Use of simple designs (next topic) may help but have their own problems.

**WPI** 





















2 <sup>2</sup> Factorial Design (4 of 4)													
i	۵	b	ab	У	•	Multiply column							
1	-1	-1	1	15		entries by y <sub>i</sub> and sum							
1	1	-1	-1	45	•	Dived each by 4 to							
1	-1	1	-1	25		give weight in							
1	1	1	1	75		regression model							
<u>160</u>	80	40	20	Total	•	Final:							
40	20	10	5	Ttl/4		y = 40 + 20x <sub>a</sub> + 10x <sub>b</sub> +							
• Col	umn "	i" has d	all 1s			5× <sub>a</sub> × <sub>b</sub>							
<ul> <li>Columns "a" and "b" have all combinations of 1, -1</li> </ul>													
<ul> <li>Column "ab" is product of column "a" and "b"</li> </ul>													
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	Gei	nera	2 <sup>k</sup>	Facto	orial	Des	igns	(3 o <sup>.</sup>	f 4)			
н	• Pre	epare	sign ta	able:								
-	<u>i</u>	۵	Ь	с	ab	ac	bc	abc	У			
	1	-1	-1	-1	1	1	1	-1	14			
	1	1	-1	-1	-1	-1	1	1	22			
	1	-1	1	-1	1	-1	-1	-1	10			
	1	1	1	-1	1	-1	-1	-1	34			
-	1	-1	1	1	-1	-1	1	-1	46			
	1	1	-1	1	-1	1	-1	-1	58			
	1	-1	1	1	-1	-1	1	-1	50			
	1	1	1	1	1	1	1	1	86			
-	320	80	40	160	40	16	24	9	T†I			
	40	10	5	20	5	2	3	1	Ttl/8			
	$q_a = 10, q_b = 5, q_c = 20$ and $q_{ab} = 5, q_{ac} = 2, q_{bc} = 3$ and $q_{abc} = 1$											
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